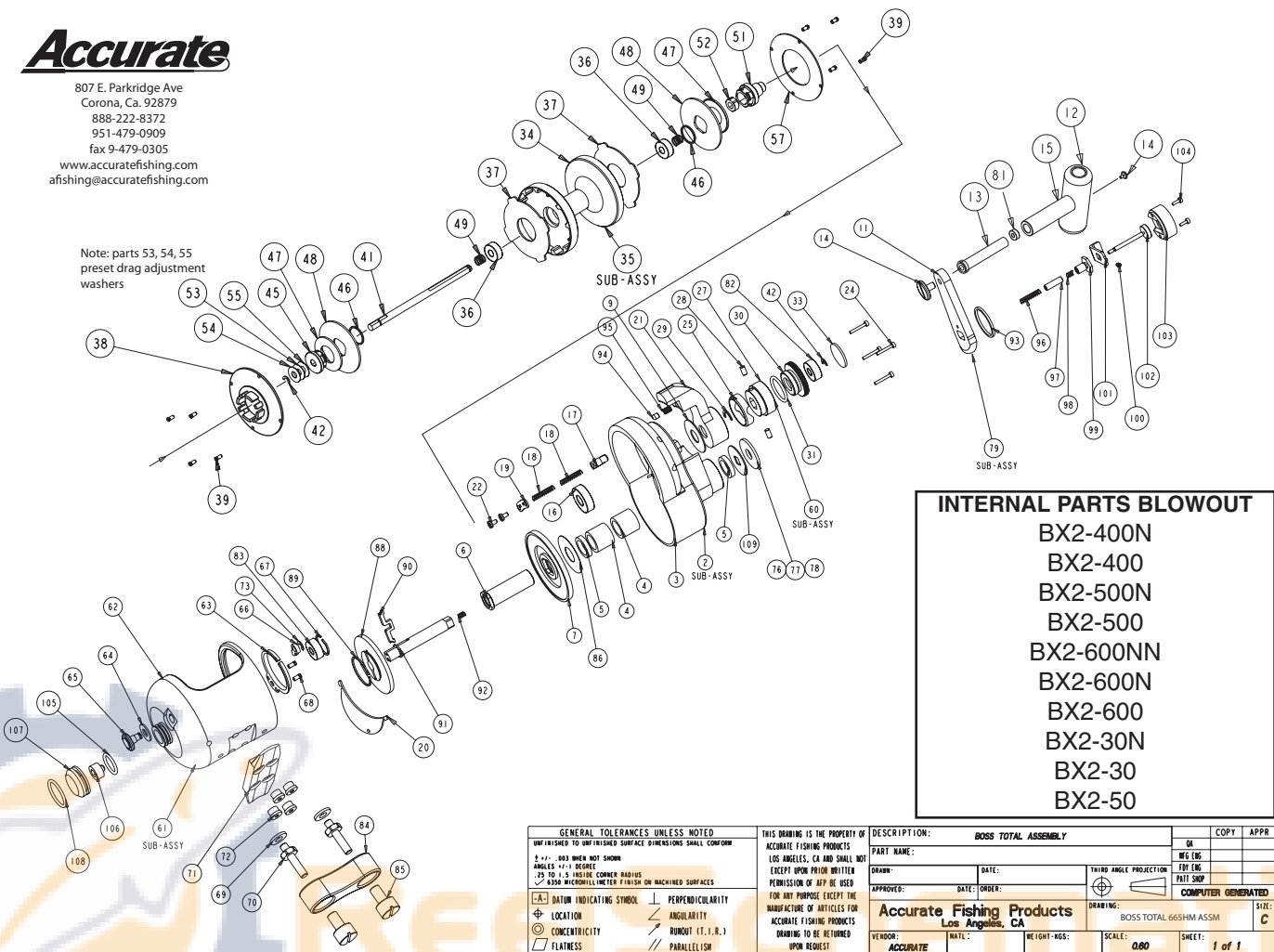


Accurate

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Note: parts 53, 54, 55
preset drag adjustment
washers



INTERNAL PARTS BLOWOUT

BX2-400N
BX2-400
BX2-500N
BX2-500
BX2-600NN
BX2-600N
BX2-600
BX2-30N
BX2-30
BX2-50

GENERAL TOLERANCES UNLESS NOTED	
UNFINISHED TO UNFINISHED SURFACE DIMENSIONS SHALL CONFORM	
±.003 WHEN NOT SHOWN	
ANGLES ±.1 DEGREE	
±.010 TO ±.015 INSIDE CORNER RADII	
±.005 MICROMETER FINISH ON MACHINED SURFACES	
LOCATION	PERPENDICULARITY
CONCENTRICITY	ANGULARITY
FLATNESS	ROUNDNESS (T.I.R.)
	PARALLELISM

THIS DRAWING IS THE PROPERTY OF
ACCURATE FISHING PRODUCTS
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EXCEPT UPON PRIOR WRITTEN
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MANUFACTURE OF ARTICLES FOR
ACCURATE FISHING PRODUCTS
DRAWING TO BE RETURNED
UPON REQUEST

DESCRIPTION: BOSS TOTAL ASSEMBLY		QA	COPY	APPR
PART NAME:		QA		
DRAWN:	DATE:	DATE:	DATE:	
APPROVED:	DATE:	DATE:	DATE:	
Accurate Fishing Products Los Angeles, CA		THIRD ANGLE PROJECTION	FOR ENG	
DRAWING: BOSS TOTAL 665HM ASSM		DATE:	DATE:	
VENDOR: ACCURATE	DATE:	WEIGHT: HGS:	SCALE: 0.80	SHEET: 1 of 1

NO.	COMPONENT NAME	QTY	PART#	NO.	COMPONENT NAME	QTY	PART#	NO.	COMPONENT NAME	QTY	PART#
2	BX2 400 SIDEPLATE SUB-ASSY	1	BX-5475	35	BX2 400 SPOOL SUB-ASSY	1	B-5182	61	BX2 50 FRAME SUB-ASSY	1	B-5476
2	BX2 500 SIDEPLATE SUB-ASSY	1	BX-5474	35	BX2 500N SPOOL SUB-ASSY	1	B-5136	62	BX2 400N FRAME	1	B-3816
2	BX2 600 SIDEPLATE SUB-ASSY	1	BX-5477	35	BX2 500 SPOOL SUB-ASSY	1	B-4852	62	BX2 400 FRAME	1	B-3624
2	BX2 30 SIDEPLATE SUB-ASSY	1	B-5474	35	BX2 600NN SPOOL SUB-ASSY	1	B-5128	62	BX2 500N FRAME	1	B-5650X
2	BX2 50 SIDEPLATE SUB-ASSY	1	B-5478	35	BX2 600N SPOOL SUB-ASSY	1	B-5120	62	BX2 500 FRAME	1	B-3744
3	BX2 400 SIDEPLATE	1	B-5440	35	BX2 600 SPOOL SUB-ASSY	1	B-5090	62	BX2 600 FRAME	1	B-3758
3	BX2 500 SIDEPLATE	1	B-5442	35	BX2 30N SPOOL SUB-ASSY	1	B-5756	62	BX2 30N FRAME	1	B-5730
3	BX2 600 SIDEPLATE	1	B-5438	35	BX2 30 SPOOL SUB-ASSY	1	B-5468	62	BX2 30 FRAME	1	B2-5392
3	BX2 30 SIDEPLATE	1	B-5326	35	BX2 50 SPOOL SUB-ASSY	1	B-5480	62	BX2 50 FRAME	1	B2-5394
3	BX2 50 SIDEPLATE	1	B-5324	36	BX2 SPOOL BEARING	2	B-1624	63	BX2 CLICKER RING	1	522
4	BX2 ANTI-REVERSE BEARING	1	S-3908	37	BX2 400 FIBER WASHER	2	B-1046	64	BX2 CLICKER KNOB WASHER	1	B-1126
5	BX2 GEAR SHAFT BUSHING .105	1	B-5376	37	BX2 500 FIBER WASHER	2	B-1142	65	BX2 CLICKER KNOB	1	B-1038
5	BX2 GEAR SHAFT BUSHING .400	1	B-5378	37	BX2 600 FIBER WASHER	2	B-1264	66	BX2 CLICKER DOG	1	B-1040
6	BX2 MAIN GEAR SHAFT	1	B-5444	37	BX2 30 FIBER WASHER	2	L-830	67	BX2 FRAME RETAINER	1	B-1052
7	BX2 LARGE MAIN GEAR 6:1	1	B-5460	37	BX2 50 FIBER WASHER	2	L-940	68	BX2 CLICKER RING SCREWS	2	B-1296
7	BX2 LARGE MAIN GEAR 5:1	1	B-5340	38	BX2 400 SPOOL COVER C/S	1	B-1012	69	BX2 WASHER 30/50	2	L-1560
9	BX2 MAIN LEVER ARM WASHER	1	B-1028	38	BX2 500 SPOOL COVER C/S	1	B-1684	69	BX2 WASHER 400/500/600	2	B-1276
11	BX2 EXTREME CONTOUR HANDLE ARM	1	B-5384	38	BX2 600 SPOOL COV C/S	1	B-1704	70	BX2 NUT 400/500/600	2	B-1154
12	BX2 EXTREME HANDLE KNOB	1	B-5428BL	38	BX2 30 SPOOL COV C/S	1	B-5420	70	BX2 NUT 30/50	2	L-1378
13	BX2 EXTREME HANDLE ARM PIN	1	L-932	38	BX2 50 SPOOL COV C/S	1	B-5422	71	BX2 FRAME BASE (FOOT)	1	B-1084
14	BX2 HANDLE SCREW-LEFT HAND	2	B-1190	39	BX2 SPOOL COVER SCREWS	8	B-2754	72	BX2 FRAME BASE SCREWS	4	B-1278
15	BX2 HANDLE KNOB HUB	1	AR-50040	41	BX2 400N, 500N, 600NN SPOOL SHAFT	1	B-5066	73	BX2 CLICKER KNOB RETAINER	1	L-1342
16	BX2 GEAR SIDEPLATE BEARING	1	B-1272	41	BX2 400, 600N, 30N SPOOL SHAFT	1	B-5068	76	BX2 HANDLE WASHER .010	1	B-5360
17	BX2 STRIKE BUTTON	2	L-832	41	BX2 500 SPOOL SHAFT	1	B-4816	77	BX2 HANDLE WASHER .015	1	B-5360
18	BX2 STRIKE BUTTON SPRING	4	70080S	41	BX2 600 SPOOL SHAFT	1	B-5048	78	BX2 HANDLE WASHER .020	1	B-5360
19	BX2 STRIKE BUTTON COVER	2	L-1050	41	BX2 30,50 SPOOL SHAFT	1	B-5052	79	BX2 HANDLE SUB-ASSY	1	B-5472
20	BX2 400 GEAR COVER	1	B-1502	42	BX2 SPOOL SHAFT RETAINER	1	B-1284	82	BX2 TENSION CAM	1	B-1280
20	BX2 500 GEAR COVER	1	B-1504	45	BX2 CLICKER DRAG CAP	1	B-984	83	BX2 FRAME BEARING	1	B-1280
20	BX2 600 GEAR COVER	1	B-1506	46	BX2 DRAG CAP RETAINER	2	B-1048	84	BX2 FRAME CLAMP	1	B-660
20	BX2 30 GEAR COVER	1	B-5314	47	BX2 BEVEL WASHER 30/50	2	B-5370	85	BX2 SLEEVE NUT 400/500/600	2	B-1444
20	BX2 50 GEAR COVER	1	B-5322	47	BX2 BEVEL WASHER 400/500/600	2	B-1020	85	BX2 SLEEVE NUT 30/50	2	L-1378
21	BX2 400 MAIN LEVER ARM	1	B-1032	48	BX2 400 TITANIUM WASHER	2	B-1014	86	BX2 MAIN GEAR SHAFT WASHER .010	1	B-5430
21	BX2 500 MAIN LEVER ARM	1	B-2706	48	BX2 500 TITANIUM WASHER	2	B-1156	87	BX2 CLICKER KNOB WASHER .015	1	B-3128
21	BX2 600 MAIN LEVER ARM	1	B-1326	48	BX2 600, 30 TITANIUM WASHER	2	B-1314	88	BX2 SMALL MAIN GEAR 3:1	1	B-5338
21	BX2 30 MAIN LEVER ARM	1	B-5424	48	BX2 50 TITANIUM WASHER	2	B-5368	88	BX2 SMALL MAIN GEAR 2:1	1	B-5320
21	BX2 50 MAIN LEVER ARM	1	B2-5426	49	BX2 SPOOL SPRING 30/50	2	B-1718-1	89	BX2 SMALL MAIN GEAR RETAINER	1	B-5418
22	BX2 STRIKE BUTTON SCREWS	4	B-1290	49	BX2 SPOOL SPRING 400/500/600	2	B-1718	90	BX2 GEAR SHIFTER	1	B-5318
24	BX2 400/500/600 FRAME SCREWS	4	B-1294	51	BX2 PINION GEAR 2.2:1/5:1	1	B-4902	91	BX2 DRIVE GEAR SHAFT	1	B-5358
24	BX2 30/50 FRAME SCREWS	6	B-5434	51	BX2 PINION GEAR 3:1/6:1	1	B-4686	92	BX2 GEAR SHAFT SPRING-SMALL	1	B-4828
25	BX2 400, 500, 600 CAM TRACK	1	B-996	52	BX2 PINION BUSHING	1	B-990	93	BX2 GEAR SHIRT COVER SPACER	1	B-5380
25	BX2 30, 50 TENSION CAM TRACK	1	B-996-1	53	BX2 SPOOL ADJ. WASHER .015	1	B-1254	94	BX2 MAIN LEVER PLUNGER	1	L-1638
27	BX2 TENSION CAM	1	B-988	54	BX2 SPOOL ADJ. WASHER .020	1	B-1606	95	BX2 MAIN LEVER PLUNGER SPRING	1	L-1362
28	BX2 TENSION CAM PIN	2	L-872	55	BX2 SPOOL ADJ. WASHER .025	1	B-1610	96	BX2 GEAR SHAFT SPRING-LARGE	1	B-4826
29	BX2 MAIN LEVER RETAINER	1	B-1640	57	BX2 400 SPOOL COVER G/S	1	B-1524	97	BX2 SHIFT PIN PUSHER	1	B-5364
30	BX2 TENSION CAM WASHER	1	B-986	57	BX2 500 SPOOL COVER G/S	1	B-1526	98	BX2 SHIFT PIN CUSHION SPRING	1	B-5388
31	BX2 TENSION CAM O-RING	1	B-1292	57	BX2 600 SPOOL COVER G/S	1	B-1528	99	BX2 GEAR SHAFT HANDLE SCREW	1	B-5356
33	BX2 TENSION CAM COVER	1	B-1080	57	BX2 30 SPOOL COVER G/S	1	B-5412	100	BX2 GEAR SHIFTER COVER SPRING	1	B-4818
34	BX2 400N SPOOL	1	B-1078	57	BX2 50 SPOOL COVER G/S	1	B-5410	101	BX2 GEAR SHIFTER SLIDE	1	B-5390
34	BX2 400 SPOOL	1	B-1044	60	BX2 TENSION CAM SUB-ASSY	1	B-1614	102	BX2 GEAR SHIFTER PIN	1	B-5386
34	BX2 500N SPOOL	1	B-3044	61	BX2 400N FRAME SUB-ASSY	1	B-5718X	103	BX2 GEAR SHIFTER COVER	1	B-5382
34	BX2 500 SPOOL	1	B-1088	61	BX2 400 FRAME SUB-ASSY	1	B-3626	104	BX2 GEAR SHIFTER COVER SCREWS	2	B-4820
34	BX2 600NN SPOOL	1	B-5126	61	BX2 500N FRAME SUB-ASSY	1	B-5724X	105	BX2 CAST CONTROL FRAME O-RING	1	B-3630
34	BX2 600N SPOOL	1	B-2092	61	BX2 500 FRAME SUB-ASSY	1	B-3746	106	BX2 CAST CONTROL FRAME SCREW	1	B-3364
34	BX2 600 SPOOL	1	B-1092	61	BX2 600NN FRAME SUB-ASSY	1	B-5714X	107	BX2 CAST CONTROL FRAME KNOB	1	B-3478
34	BX2 30N SPOOL	1	B-5728	61	BX2 600N FRAME SUB-ASSY	1	B-5712X	108	BX2 CAST CONTROL FRAME KNOB CLIP	1	B-3628
34	BX2 30 SPOOL	1	B2-5264	61	BX2 600 FRAME SUB-ASSY	1	B-3718	109	BX2 HANDLE SUPPORT WASHER	1	B-5362
34	BX2 50 SPOOL	1	B2-5266	61	BX2 30N FRAME SUB-ASSY	1	B-5758				
35	BX2 400N SPOOL SUB-ASSY	1	B-6000	61	BX2 30 FRAME SUB-ASSY	1	B-5466				